Case Erector & Sealer Technology

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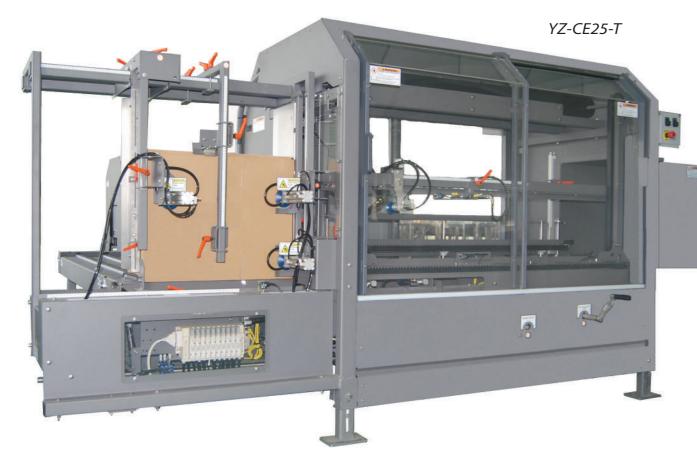


U-PACK YZ - CE & CS SERIES **Automatic Case Erector and Sealer Serious**



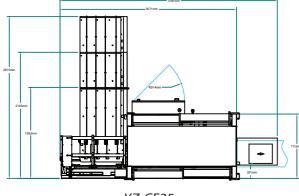
Automatic Case Erector

U-PACK' s YZ-CE25 Case Erector is an innovative new case erector for erecting and bottom sealing RSC, HSC and RSC with integral divider cases with tape or hot melt adhesive at speeds of 25 cases per minute. The YZ-CE25 is a combination of U-PACK's proven concepts with new technology, resulting in a machine that offers the highest reliability in its class. The YZ-CE25 features an ergonomically friendly, powered horizontal case magazine. With a vertical case presentation and compact footprint, the YZ-CE25C is ideal for limited floor space applications.



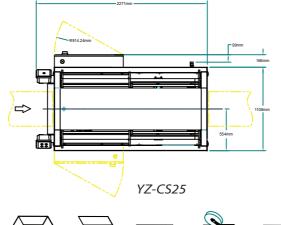
| Erected Case size Ranges | | | | Knocked-dowr |
|--------------------------|-----------|--------------|------------|--------------|
| Length | Width | Closed Depth | Open Depth | Length |
| 203-610mm | 127-406mm | 76-470mm | 152-533mm | 330-1016mm |
| | | | | |

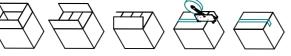
n Sizes Width Bottom flap width 203-737mm 63.5-406mm Model Capacity Sealing type Weight Adhensive tape 3120KG YZ-CE25-T 25 CPM YZ-CE25-G 25 CPM Hot melt glue 3480KG



* Customized according to customer's requirement









Integrated Chain Guide System

- Electrically interlocked safety guard package
- Quick 5 minute changeover
- UL Listed Control Panel
- Stainless steel construction optional

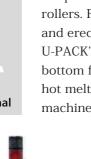
Automatic Case Sealer



- · Rugged, compact, continuous motion case sealer
- 15 cases per minute for the full standard case range with faster speeds possible on shorter case lengths
- No tool quick change over to different case sizes.
- Compensating Independent Roller System for smooth & reliable case transfer through the machine (patented)
- Synchronous Drive System standard
- Allen-Bradley PLC standard
- Pneumatic controlled flap kicker
- Hazard guard package









The YZ-CE25 mechanically advances cases in the magazine to the pick-off. Once a case is picked, it is advanced into the feed rollers. For case setup, opposing vacuum cups engage the case and erect it. The case is advanced through the machine with U-PACK's Integrated Chain Guide System (patent pending), the bottom flaps are closed using pneumatic actuators and tape or hot melt adhesive is applied. The case is discharged from the machine in the vertical, upright position for easy case filling.

YZ-CS25-T





Sealed Case size Ranges Length Width Height 153-609mm 102-406mm 76-469mm

| lodel | Capacity | Sealing type | Weight |
|----------|----------|----------------|--------|
| CS25-T | 25 CPM | Adhensive tape | 872KG |
| Z-CS25-G | 25 CPM | Hot melt glue | 908KG |
| | | | |

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